



POWERHOLD

COMMERCIAL CARPET SEAM ADHESIVE

Pegamento Comercial de la Costura de la Alfombra

ON

DESCRIPTION:

POWERHOLD 20 COMMERCIAL CARPET SEAM ADHESIVE has been specially developed for seaming selvage edge and cross joints on all carpets including sponge and foam-backed carpet. Not recommended for vinyl-backed carpets. Non-photochemically reactive per Rule 102.

FOR INSTALLATION OF:

Carpet with the following backings; ActionBac®, Jute, Latex Unitary, Wovens, Rubber-Backed, and Urethane.

PRIOR TO INSTALLATION:

All surfaces must be clean, dry and free of dust, wax or any type of polish and any substance or chemical that would interfere with a good bond. For best results, the installation site, floor covering and adhesive should be 65°F (18°C) or above for 24 hours before, during and after the installation.

INSTALLATION INSTRUCTIONS:

1. Cement is ready for use. Pour into a polyurethane applicator squeeze bottle.
2. Apply an 1/8" bead of adhesive along the entire edge of the "primary" back on one piece of carpet to be seamed. Butt the other piece of carpet to be seamed to the first piece for proper adhesive transfer and to secure the seam.
3. Remove any excess seam cement by rubbing with a clean white rag dampened with Powerhold 50 Solvent Cleaner. Do Not Pour Solvent Directly On Carpet.
4. Return seam cement to the container after use. Do not store in plastic squeeze bottle.

DANGER:

FLAMMABLE! TOXIC! VAPORS MAY IGNITE EXPLOSIVELY. Prevent build-up of vapors. Open all windows and doors. Use only with cross ventilation. Keep away from heat, sparks and open flame. Do not smoke. Extinguish all flames and pilot lights, and turn off stoves, heaters, electric motors, and other sources of ignition during use and until all vapors are gone. Close container after use. KEEP OUT OF REACH OF CHILDREN! Harmful or fatal if swallowed. If swallowed, do not induce vomiting. Call Physician immediately. Avoid breathing vapors. Avoid prolonged or repeated contact with skin or contact with eyes. Contains Aliphatic hydrocarbons, Toluene, and Methyl Ethyl Ketone. Complies with Consumer Product Safety Commission ban on extremely flammable contact cements. Flash point of this cement is over 20° F (T.O.C.)



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TECHNICAL SPECIFICATIONS

For Product No.:20
Powerhold Trade Name: Commercial Carpet Seam Adhesive
VOC's:664
Base: Synthetic rubber, resin
Color: Amber
Consistency: Thin viscosity syrup
Open Time: up to 10 minutes
Flammability: Flammable
Freeze Thaw Stability: Stable
Clean Up -
When Adhesive is wet: POWERHOLD Cleaning Solvent
When Adhesive is dry: POWERHOLD Cleaning Solvent

PACKAGING

12 - 8 oz (0.24L) and 12 - 1 Quart (0.95L) White Plastic Bottles

SHELF LIFE

1 - Year when stored in original, unopened container

COVERAGE (APPROXIMATE)

Up to 900 linear feet of 1/8" bead per quart